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LA THÈSE A ÉTÉ MICROFILMÉE TELLE QUE NOUS L'AVONS REÇUE
FREE FALL IMPACT PENETRATION TESTS ON SOILS

Saurendranath Chaudhuri, B.E. (Civil)

A Thesis submitted in partial fulfillment of the requirements for the degree of Master of Engineering

Faculty of Engineering
Memorial University of Newfoundland
August 1979

St. John's
Newfoundland
Canada
FREE FALL IMPACT PENETRATION TESTS ON SOILS
TO MY PARENTS
ABSTRACT

The hydrosphere which is still the unexplored frontier of our planet is receiving the special attention of scientists and engineers because of its vast potential. A comprehensive knowledge of the properties of marine sediments is essential for most engineering activities in the oceans. A free-fall penetrometer designed and developed at Memorial University is a potential tool for a quick and economical evaluation of the geotechnical properties of the top few metres of surficial ocean sediments.

In addition to measuring the cone resistance and sleeve friction, the deceleration is measured by an accelerometer mounted within the penetrometer. These quantities are then used for correlating the shear strength of the soil at different depths of penetration. Laboratory experiments were conducted with two types of soil targets.

Test results show that an increase in soil strength and roughness of the penetrometer cone material would cause a substantial increase in cone resistance and decrease in maximum penetration depth. Cone angles and weight per unit area of the penetrometer have also significant influence on the cone resistance and penetration depth. The effect of all these parameters on penetration behaviour are discussed.

The mode of soil failure at low velocity penetration was assumed to be similar to a conventional quasi-static case as proposed by
Meyerhof (1961). It was observed that results of free fall penetration tests showed a greater penetration resistance, compared to the standard quasi-static tests. However, when the results were translated into computations of the angle of shear resistance, the difference was insignificant. For cohesive soils penetration resistance is dependent on the penetration velocity. 'Strain-rate effect' was found to influence the results. 'Static' strength for clays from 'dynamic' strength profiles can, however, be obtained taking the 'strain-rate effect' into account.
ACKNOWLEDGEMENTS

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The writer is deeply indebted to Dr. T.R. Chari, Associate Professor of Engineering, for his constant advice and guidance in the progress of this study. Thanks are due to Dr. R.T. Dempster, Dean of Engineering, for the facilities provided.

As with nearly all research, many individuals contributed to this study. In particular, the writer wishes to express his appreciation to Mr. Austin Bursey for his assistance in the instrumentation, Mr. P. Robinson and his colleagues at the University Technical Services, for their cooperation; and Mrs. Dallas Strange in typing this thesis within a short period of time.

This study at Memorial University would not have been possible without the leave of absence granted by the Calcutta Metropolitan Development Authority, Government of West Bengal, India, which is gratefully acknowledged.


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NOTATION

$A = \text{Pile tip area; cross-sectional area of penetrometer; constant.}$

$a = \text{Projectile cross-sectional area.}$

$A_1, A_2, A_3 = \text{Constants depending on soil strength and projectile properties.}$

$A_s = \text{Pile shaft area.}$

$B = \text{Foundation width; factor depending on the unit weight of soil and projectile cross-sectional area.}$

$c = \text{Cohesion, constant.}$

$C_1 = \text{Constant.}$

$c_a = \text{Adhesion.}$

$C_i, C_i^* = \text{Cone index at penetration rate, } r_x \text{ with cone diameter } d_x.$

$C_i^* = \text{Cone index of a standard cone with penetration rate } r_s \text{ and cone diameter } d_s.$

$D = \text{Depth of foundation; projectile penetration depth; projectile diameter.}$

$D_r = \text{Relative density of sand.}$

$e = \text{Void ratio.}$

$f = \text{Constant.}$

$F = \text{Soil resistance.}$

$f_s = \text{Shear strength of soil-pile interface.}$

$G = \text{Specific gravity.}$

$g = \text{Acceleration due to gravity.}$
G.F. = Gage factor.
K = Constant.
M, m, M_p = Mass of projectile.
M_c = Mass of soil moving with projectile.
mV = Milli volt.
N = Nose performance coefficient.
N_c, N_q, N_y = Dimensionless bearing capacity factors.
NL = Projectile nose length.
P = Maximum penetration depth.
q = Overburden pressure.
Q_c = Load transmitted through normal stress at the pile point.
Q_s = Load transmitted through shear of the pile.
q_c = Unit cone resistance; bearing capacity of soil.
q_d = Ultimate bearing capacity.
Q_u = Ultimate bearing capacity.
q_{cd} = Theoretical cone resistance for impact velocity V_o and penetrometer diameter d.
R = Gage resistance.
S = Soil constant.
t = Time of penetration.
V = Penetration velocity.
V = Projectile velocity.
V_o = Impact velocity at zero penetration.
V_c = Critical velocity.
\[ V(t) = \text{Velocity at time } t. \]
\[ V_n = \text{Velocity at time } t_n. \]
\[ W = \text{Weight of projectile; weight of penetrometer.} \]
\[ w = \text{Water content.} \]
\[ x = \text{Depth of penetration.} \]
\[ x_{\text{max}} = \text{Maximum penetration depth.} \]
\[ Z = \text{Depth of penetration.} \]
\[ Z_0 = \text{Displacement at time } t = 0. \]
\[ Z_n = \text{Displacement at time } t_n. \]
\[ Z(t) = \text{Displacement at time } t. \]
\[ z = \text{Acceleration.} \]
\[ \alpha = \text{Constant; semi-apex angle of cone.} \]
\[ \beta = \text{Constant.} \]
\[ \gamma = \text{Constant; unit weight of soil.} \]
\[ \gamma_d = \text{Dry unit weight of soil.} \]
\[ \phi = \text{Angle of internal friction; angle of shear resistance.} \]
\[ \delta = \text{Friction angle between penetrometer material and soil.} \]
\[ \varepsilon/\phi = \text{Roughness.} \]
\[ p_m = \text{Average contact pressure.} \]
\[ \mu V = \text{Micro volt.} \]
CHAPTER I

INTRODUCTION

Activities related to the design and construction of offshore structures have gained great momentum in the last decade. Detailed information on the strength properties of sea floor soils is essential for safe and economical design of foundations on the ocean floor.

Conventional sampling procedures used on land are generally not effective in the oceans because of the presence of the water column and the high degree of disturbance of the samples. Laboratory testing of such samples are therefore to be substantiated by other methods. In-situ testing thus forms an integral part of any offshore soil investigation.

Among the several devices in use at present for in-situ testing of marine soils, the standard (ASTM D3441-75T) electric cone penetrometer has been widely used in the static mode, either with a sea bed rig called the "seacalf" (De Ruiter, 1975; Zuidberg, 1975) or with a borehole attachment called the "stingray" (Ferguson et al., 1977). It is estimated that a typical site investigation including drilling boreholes and in-situ testing with a standard penetrometer costs upward of $1 million (Hitchings et al., 1976). Such a detailed investigation, may not be necessary in geotechnical surveys or for investigation of large tracts for locating pipe line routes, etc. The concept of a free-fall penetrometer was initiated at Memorial University (Dayal, 1974) with the intention of using it as a tool for a quick and economical
testing of marine soil immediately below the mud line.

A free fall penetrometer is a cone tipped right circular cylindrical projectile which is allowed to fall on soil target from a preadjusted height of free fall. It is instrumented with load cells for measuring the cone tip resistance and friction on the side sleeve during penetration. An accelerometer is also mounted within the penetrometer for recording deceleration profile, up to the full depth of penetration. Integration of the deceleration-time record provides velocity versus time curve which can then be used to obtain the displacement versus time curve. By cross plotting, the record of penetration resistance versus depth profile is obtained. The data thus obtained is used for the final analysis of the soil strength properties.

Initial attempts with a field penetrometer (Jones, 1976) showed that the standard penetrometer (cross sectional area = 10.00 sq. cms.) was structurally inadequate in the free fall mode. A completely redesigned version of the free fall penetrometer (cross section area = 45.62 sq. cms.) was successfully tested during sea trials in Placentia Bay, off Newfoundland, in May, 1978 (Charl et al., 1978).

Laboratory tests with this redesigned penetrometer and an analysis of the results are presented in this dissertation. Free fall penetration tests were conducted using the standard "Fugro" type penetrometer and the redesigned "Memorial University" penetrometer. Two types of soil targets were used. Abdel-Gawad (1979) conducted a parallel project, in carrying out quasi-static tests with the two types of penetrometer and the results are published in a companion
dissertation.

The major factors which influence the penetration resistance in any cone penetration test are (i) cone apex angle; (ii) cone diameter; (iii) roughness of the cone material; (iv) rate of penetration; (v) soil properties (angle of shearing resistance, cohesion, degree of saturation, etc.). In the case of the free fall penetrometer, its weight is an additional influencing factor. The importance of these factors are studied in this experimental investigation.

The basic aims of this study are:

1. To study the influence of the different characteristics of the penetrometer.
2. To study the penetration phenomenon in different soil types.
3. To compare the results obtained from free fall tests with those for quasi-static tests.
4. To propose appropriate methods of interpreting the results in the light of theories currently available in the literature.
In-situ devices generally measure a characteristic property of soil in its natural environment which is then related to the shear strength and bearing capacity by semi-empirical formulation. Among a variety of techniques for in-place testing of soils, the use of penetrometers has been found to be satisfactory and reliable.

According to the mode of operation, penetration could broadly be classified as: (i) static or quasi-static penetration, and (ii) dynamic penetration.

2.1. Q-Static Penetration Test

The idea of static or quasi-static penetration test (QCPT) is simple—a rod is advanced into soil at a constant rate (1-2 cm/sec) and the load required to produce such an advance is measured. The "Fugro" electrical cone penetrometer (De Ruiter, 1971) capable of measuring the tip resistance and sleeve friction through load cells is now popularly used as a standard tool. The forces measured, which are expressed as the unit cone resistance and the unit sleeve friction resistance are correlated with the soil density, shear strength, etc.

The static penetration test has been extensively used in Europe for more than fifty years. The use of the penetrometer and interpretation of the results is widely published in soil mechanics literature.
Plantaia (1955), Meyerhof (1956, 1961), Begemann (1965), Ladanyi and Eden (1969), Mitchell and Durgunoglu (1973) used the test results for predicting soil type and strength.

Van der Veen (1957), Bogdanovic (1961), Artikoglue (1961) interpreted the results as a basis for pile bearing capacity.

Meyerhof (1956), Meigh and Nixon (1961), Schultze and Meizer (1965) performed experiments with cone penetrometers to estimate the compressibility and in-situ density of cohesionless soils.

De Beer and Martens (1957), Schmertmann (1970) used the test results to calculate settlement of footings on sand. A recent conference proceedings (ESOPT, 1974) provides comprehensive information on penetrometers. State-of-the-art summaries have also been presented recently by Durgunoglu and Mitchell (1975) and Schmertmann (1975).

2.1.1. Penetration Theory for Q-CPT

The penetration phenomenon could be correlated with the problem of resistance and bearing capacity of piles. When an object such as a pile, penetrates into soil, the force required to achieve penetration is the ultimate load $Q_U$, made up of two components; the load transmitted through tip of the pile $Q_C$ and the load $Q_S$ transmitted through resistance on the sides of the pile. If the area of the pile tip and pile shaft area are defined as $A$ and $A_S$ respectively, the ultimate load can be expressed as:

$$Q_U = Q_C + Q_S$$

$$= A_C q_C + A_S f_s$$

where $q_C$ is the ultimate bearing capacity of the soil at the tip of pile and $f_s$ is the frictional resistance of the soil-pile interface.
The general formulation for bearing capacity of soils was given by Terzaghi (1943) as:

\[ q_d = c N_c + \gamma N_q \frac{1}{2} B N_y \]  

where \( q_d \) is the ultimate bearing capacity, \( c \) is the cohesion, \( \gamma \) is the unit weight of the soil, \( p_o \) is the overburden pressure at the tip of the foundation and \( B \) is the foundation width. \( N_c, N_q \) and \( N_y \) are dimensionless bearing capacity factors, primarily dependent on \( \phi \), the angle of shearing resistance of the soil.

Meyerhof has shown that the bearing capacity values obtained by using Terzaghi's formulation are conservative. Meyerhof (1961) suggested a modified type of failure surface (Fig. 1) and while keeping the basic form of the bearing capacity equation similar to that of Terzaghi, prepared a set of values for \( N_c, N_q \) and \( N_y \), which depend not only on the angle of shearing resistance but also on the depth and shape of foundation, and roughness of its base.

It is generally assumed that the penetrometer is similar to a pile foundation loaded to its ultimate bearing pressure and theoretically the following relations exist:

\[ q_C = f_1 (\phi, c) \]  

\[ f_6 = f_2 (\phi, c) \]

For the case of purely cohesionless soil and purely cohesive soils, equation (4) and (5) may be greatly simplified.

In equation (3), the term \( \frac{1}{2} \gamma BN_y \) is usually small and negligible for pile foundations.

Equation (4) may therefore be written as:

(Text continued page 8)
FIG 1. ASSUMED FAILURE PATTERN BY MEYERHOF (1961)
For cohesionless soils: \[ q_c = \gamma D N_q \] (6)

For cohesive soils: \[ q_c = \gamma D + cN_c \] (7)

Conversely, if \( q_c \) and \( f_s \) can be measured, the ultimate bearing capacity and hence the soil shear properties can be determined.

2.2. Dynamic Penetration Test

A type of dynamic penetration test that has been part of any borehole investigation is the Standard Penetration Test (SPT), where a split spoon sampler is driven by repeated blows of a freely falling standard weight. In the recent past, the usefulness of this test has been questioned (Schmertmann, 1975). It appears to be the consensus that the interpretation of this type of test requires not only a lot of experience, but is to be done with caution. The other type of dynamic penetration test which is discussed in this thesis uses a penetrometer which has the same or similar configuration to that described under the cone penetration test.

2.2.1. High Velocity and Low Velocity Penetration

In connection with the study of projectile penetration into earth media, research has been going on since the early 1960's (Young, 1972) at the Sandia Laboratories in Albuquerque, New Mexico. Projectiles of different shapes, instrumented with an accelerometer, have been tested with velocities of penetration up to 790 m/sec (2570 ft/sec).

In such dynamic tests, penetration is caused by virtue of the energy at the time of impact. Upon impact on a soil mass the projectile pushes against the soil particles, ruptures the soil
structure and comes to rest when the projectile energy is totally dissipated. Depending on the impact velocity with which the projectile strikes the soil target the penetration phenomenon has been classified as low velocity or high velocity. The basis for this demarcation is the type of soil failure. The term 'low velocity' is used to describe the events for which soil failure pattern is similar to the quasi-static cases (Wang, 1971; Murff and Coyle, 1972; Dayal, 1974).

Wang (1971) has suggested that the soil shear zone is similar to static case for velocities up to 152 m/sec (500 fps) but has conducted studies only to a maximum impact velocity of 7.6 m/sec (25 fps). Murff and Coyle (1972) investigated projectile penetration in velocity range of 9.1 m/sec to 91 m/sec (30 to 300 fps) and classified these tests as low velocity tests. Although a discussion of the exact limit for the low velocity mechanism is out of context, it can be seen from the published reports that velocities in the order of 9.1 m/sec (30 fps) are clearly a low velocity phenomenon. The velocity obtained for the free fall cone penetration tests reported in this thesis is in the order of 7.75 m/sec and is classified as low velocity penetration.

2.2.2. Dynamic Penetration Theory

The basic assumptions for deriving the expressions for projectile penetration are (Young, 1972; Dayal, 1974):

1. The soil target is homogeneous and isotropic.
2. The penetrometer is an unpowered projectile of a simple configuration having a cylindrical body and nose.
3. There is no significant angle between the axis of the penetrometer and its velocity vector.
Allen et al. (1957) conducted a series of penetration tests on sand with different nose shapes. They proposed the following theory:

\[
- \frac{dv}{dx} = \frac{aV^2}{\gamma} 
\]

(8)

for \( V_o > V > V_c \sqrt{\gamma} \)

\[
- \frac{dv}{dx} = \beta V^2 + \gamma 
\]

(9)

for \( V_c > V > 0 \)

where \( V_o \) is the impact velocity at zero penetration and \( V_c \) is the critical velocity.

Based on experimental results, the critical velocity, \( V_c \) (defined later) was calculated to be 96.5 m/sec. They concluded that an impact at a velocity greater than \( V_c \) is largely inelastic and at a velocity less than \( V_c \) the projectile simply pushes the sand elastically.

Schmid (1969) assumed the penetration equation as

\[
- m \frac{dv}{dx} = \alpha + \beta V + \gamma V^2 
\]

(10)

where \( m \) is the mass of the projectile, \( V \) is the projectile velocity, and \( \alpha, \beta, \gamma \) are constants.

Depending upon the relative magnitude of \( \alpha, \beta \) and \( \gamma \), the solutions of equation (10) are:

(i) for the case where \( \beta^2 < 4\alpha \gamma \)

\[
X = \frac{m}{2\gamma} \ln \frac{\gamma V_o^2 + \beta V_o + \alpha}{\gamma V_c^2 + \beta V_c + \alpha} - \frac{m\beta}{\gamma} A \left( \frac{4\alpha \gamma - \beta^2}{\gamma} \right) 
\]

(11)
\[ t = 2 \tan^{-1} \left( 2V_0 + \beta \right) \left( \frac{4\alpha \gamma - \beta^2}{\beta^2 - 4\alpha \gamma} \right)^{-\frac{1}{2}} \]  \hspace{1cm} (12)

where \( X \) is the instantaneous penetration at time \( t \) and velocity \( V \);

\( V_0 \) is the velocity of impact.

\[ A = \tan^{-1} \left( 2V_0 + \beta \right) \left( \frac{4\alpha \gamma - \beta^2}{\beta^2 - 4\alpha \gamma} \right)^{-\frac{1}{2}} - \tan^{-1} \left( 2\gamma V + \beta \right) \left( \frac{4\alpha \gamma - \beta^2}{\beta^2 - 4\alpha \gamma} \right)^{-\frac{1}{2}} \]  \hspace{1cm} (13)

(iii) for the case where \( \beta^2 > 4\alpha \gamma \)

\[ X = \frac{m}{2Y} \ln \frac{\gamma V_0^2 + \beta V_0 + \alpha}{\gamma V^2 + \beta V + \alpha} - \frac{MB}{\gamma} B \left( \frac{\beta^2 - 4\alpha \gamma}{\gamma^4} \right)^{-\frac{1}{2}} \]  \hspace{1cm} (14)

\[ t = 2BM \left( \frac{\beta^2 - 4\alpha \gamma}{\gamma^4} \right)^{-\frac{1}{2}} \]  \hspace{1cm} (15)

where

\[ B = \frac{1}{2} \ln \frac{2\gamma V + \beta + (\beta^2 - 4\alpha \gamma)^{\frac{1}{2}}}{2\gamma V + \beta - (\beta^2 - 4\alpha \gamma)^{\frac{1}{2}}} - \frac{1}{2} \ln \frac{2\gamma V + \beta + (\beta^2 - 4\alpha \gamma)^{\frac{1}{2}}}{2\gamma V + \beta - (\beta^2 - 4\alpha \gamma)^{\frac{1}{2}}} \]  \hspace{1cm} (16)

(iii) for the special case where \( \beta^2 = 4\alpha \gamma \)

\[ X = \frac{m}{\gamma} \ln \frac{\beta + 2\gamma V_0}{\beta + 2\gamma V} - \frac{3CM}{\gamma} \]  \hspace{1cm} (17)

\[ t = 2CM \]  \hspace{1cm} (18)

where

\[ C = \left( \frac{2\gamma V + \beta}{\gamma} \right)^{-1} - \left( \frac{2\gamma V_0 + \beta}{\gamma} \right)^{-1} \]  \hspace{1cm} (19)
Starting from Newton's equation of motion, Thompson et al. (1969) derived the following relationships for acceleration ($A$), velocity ($V$) and penetration depth ($Z$)

\[ A = \frac{F}{M_p + M_c} + g \]  
\[ V = \int \frac{F}{M_p + M_c} + g \, dt \]  
\[ Z = \int \int \left( \frac{F}{M_p + M_c} + g \right) dt \, dt \]

where $F$ is the soil resistance, $M_p$ is mass of projectile, $M_c$ is mass of soil moving with the projectile and $g$ is the acceleration due to gravity.

They conducted laboratory experiments with the objective of demonstrating the influence of physical soil parameters, impact velocity and the projectile property. Thompson et al. (1969) concluded that the soil strength parameters have a strong influence on the depth of penetration.

Young (1969) presented the penetration prediction equation as

\[ X_{\text{max}} = 530 \, SN(W/A)^{0.5} \cdot 10^{-3} \cdot \ln(1+20\times10^{-6}V_o^2) \]  
for $V_o < 200$ ft/sec

\[ X_{\text{max}} = 3100 \, SN(W/A)^{0.5} \cdot 10^{-6} \cdot (V_o - 100) \]  
for $V_o > 200$ ft/sec
where $X_{\text{max}}$ is the maximum penetration depth, $S$ is the soil constant, $N$ is the nose performance co-efficient, $W$ is the weight of projectile and $A$ is the cross-sectional area of the projectile.

Values of $S$ lie within a wide range from 0.2 to 50. For solving the above equations, it is necessary to assume that $S$ is constant for a given target. Thus, for penetration in a layered medium of widely different properties the correct value of $S$ will depend on the total depth penetrated. Based on a detailed analysis of over 500 full scale tests, Young (1972) concluded that predictions are accurate within approximately ±20%.

Orrje and Broms (1970) conducted laboratory and field tests to investigate soil density effects on penetration event. They observed that an increase in soil density yields the following: a decrease in the total penetration, an increase in measured deceleration and a decrease in characteristic times. Furthermore, from load-settlement curves they concluded that dynamic bearing capacity was higher than the static bearing capacity.

Wang (1971) investigated the effects of low velocity penetration on sand targets. Varying the soil properties and the impact velocity ($V_0 < 25$ fps) he showed that low velocity penetration results could be used for determining the angle of shear resistance of sand. Murff and Coyle (1972) conducted experimental studies on the nose shape and sharpness of the penetrometer tip and found that an increase in nose sharpness causes an increase in the total penetration. With the help of a simple analytical model, they indicated that penetration depth is proportional to the ratio of the weight to
cross-sectional area of the penetrometer.

Murff and Coyle (1973) also conducted penetration tests by varying soil parameters, penetrometer characteristics and impact velocity. Prediction equations were suggested in which the soil resistance was assumed to be a linear function of the velocity and depth. Good fit was reported both for clay and sand.

Turnage and Freitag (1969) and Turnage (1973) conducted experiments to examine the viscous effects and inertial forces on soil penetration resistance for a wide variety of probe sizes, shapes and penetration velocities. Their data show that the cone penetration resistance of fine grained soils was proportional to velocity and inversely proportional to cone diameter. An exponential equation was developed to describe the interrelationship:

Varying the soil properties, penetrometer characteristics and impact velocity, Dayal (1974) performed laboratory studies for determining geotechnical properties of soils using an instrumented impact cone penetrometer and the results showed good agreement with the theoretical model. The impact velocities of those tests were in the range of 4.55 to 9.1 m/sec (15 to 30 ft/sec).

2.3. Analysis

During a free fall penetration, the penetrometer experiences resistance by the soil from the instant of entry until the conclusion of penetration event. The dynamic free body diagram of a penetrometer during penetration is shown in Fig. 2. The analytical relationship of different parameters (i.e., soil properties, impact velocity, 

(Text continued page 16)
FIG. 2. DYNAMIC FREE-BODY DIAGRAM OF A PENETROMETER
penetrometer characteristics, etc.) governing the dynamic soil properties at low velocity penetration are discussed below.

2.3.1. Mode of Soil Shear Failure

As described earlier, the behaviour of soil under low velocity penetration would be similar to the quasi-static case. Accordingly, the failure mode during the free fall penetration is assumed to be that proposed by Meyerhof (1963) for deep cone-tipped pile foundation. The reasons for adopting Meyerhof's failure pattern were summarized by Dayal (1974) as follows:

(i) Meyerhof's theory takes into account the shape and surface roughness of the penetrometer.

(ii) Failure pattern as observed experimentally for plane-strain model impact penetration tests could be approximated to that of Meyerhof's failure pattern.

(iii) Experimental results were found to be in good agreement with the analytical value obtained by Meyerhof's method.

Although different theories are available from recent publications (Durgunoglu and Mitchell, 1973) which also take into account the penetrometer shape, size and roughness, Meyerhof's theory is preferred by virtue of its ease of application and its wide acceptance.

2.3.2. Computation of Soil Properties - Cohesionless Soils

From the results of a series of low velocity penetration tests on sands, Wang (1971) expressed the following relationship for the ultimate bearing capacity:
\[ Q_u = A + C_1 x \]  \hspace{1cm} (25)

where \( Q_u \) = ultimate bearing capacity
\( A \) and \( C_1 \) = constants depending on soil property, penetrometer shape and size
\( x \) = depth of penetration.

According to the principle of conservation of energy, Wang (1971) derived the following relationship:

\[ M v \, dv = - (A + B \, v^2 + C_1 \, x) \, dx \]  \hspace{1cm} (26)

where \( v \) = penetrometer velocity
\[ B = \left( \frac{C_1}{g} \right) \alpha f \quad (f = 1) \]
\( M \) = mass of the penetrometer

Solution of equation (26) was given as:

\[ v = \left( \frac{2B}{C_1} \right) \left( \frac{\hat{C}_1}{B} - \frac{2A}{M} \right) e^{-\frac{2B}{M} x} - \left( \frac{C_1}{B} \right) x + \frac{M}{2B} \left( \frac{\hat{C}_1}{B} - \frac{2A}{M} \right) \]  \hspace{1cm} (27)

where \( V_0 \) is the impact velocity.

The penetration depth \( x \) is a maximum when projectile stops; i.e., \( x = P \) when \( v = 0 \); \( P \) = maximum depth of penetration.

\[ V_0 = \left( \frac{M}{2B} \left( \frac{\hat{C}_1}{B} - \frac{2A}{M} \right) + \left( \frac{\hat{C}_1}{B} \right) P - \left( \frac{M}{2B} \left( \frac{\hat{C}_1}{B} - \frac{2A}{M} \right) e^{\frac{2B}{M} P} \right) \right) \]  \hspace{1cm} (28)

Knowing the maximum penetration depth \( P \) for a certain impact velocity \( (V_0) \), \( C_1 \) could be calculated from equation (28). As the contribution of \( A \) is very small (Wang, 1971) in comparison to \( C_1 \), \( A \) is neglected while determining the value of \( C_1 \). Again, equation
(25) could be re-written as (Neglecting A),

\[ Q_u = C_1 x \]  \hspace{1cm} (29) \]

Considering equation (6) as valid for low velocity penetration, it can be re-written as:

\[ Q_u = \pi R^2 \gamma N_q \]  \hspace{1cm} (30) \]

where \( R \) is the radius of foundation.

From equations (29) and (30)

\[ C_1 = \pi R^2 \gamma N_q \]  \hspace{1cm} (31) \]

Knowing \( C_1 \gamma N_q \) could be calculated from equation (31). This, in turn, would give the value of \( \psi \).

It was already stated in equation (6) that the quasi-static value of \( q_c \) can be expressed as

\[ q_c = \gamma D N_q \]  \hspace{1cm} (eqn. 6) \]

From Meyerhof's (1961) theory; Mitchell et al. (1978) have interpolated and given the value of \( \phi \) as a function of \( N_q \) for a standard penetrometer (base area = 10 cm\(^2\), cone apex angle = 60° and \( a/b = 0.5 \)). Thus knowing \( q_c \), \( N_q \) and \( \phi \) could be calculated. This will provide the basis for comparing the values of \( \phi \) obtained by the two methods of analysis.

2.3.2.1. Estimation of Soil Strength from Deceleration Record

Orrie and Broms (1970) derived the relationship between deceleration and average contact pressure of a free-falling object as
\[ \sigma_m = \frac{mg}{A} - \frac{m}{A} \ddot{z} \]  \hspace{1cm} (32)

where \( \sigma_m \) = average contact pressure
\( \ddot{z} \) = acceleration
\( A \) = cross-sectional area of the object

By measuring deceleration at different penetration depths, corresponding soil resistance can be calculated from the above equation.

The measured penetration resistance could thus be compared with the computed values using Orrje and Brooms (1970) equation.

2.3.3 Depth of Penetration

Assuming the equation for motion for projectile penetration as

\[ m \frac{d^2x}{dt^2} = A_1 + A_2 \dot{x} + A_3 \frac{dx}{dt} \] \hspace{1cm} (33)

where \( m \) = mass of the projectile
\( x \) = penetration depth at time \( t \)
\( A_1, A_2, A_3 \) = constants depending on soil strength and projectile property.

Murff and Coyle (1973) derived the following relationship based on the results of a series of controlled laboratory experiments

\[ m \frac{d^2x}{dt^2} = -238 \frac{D^2}{D_r} - 162 \frac{D}{D_r} x + 37.3 \left( \frac{NL}{D} \right) - 86.6 \left( \frac{D}{D_r} \right)^2 \frac{dx}{dt} \] \hspace{1cm} (34)

where \( D = \) diameter of the projectile
\( D_r = \) relative density of sand
\( NL = \) projectile nose length.
Single and double integration of equation (34) would give expressions for velocity and depth of penetration. Using this approach and measuring actual penetration depths comparison can be made of the velocity profiles and penetration depths.

2.3.4. Computation of Soil Properties - Cohesive Soils

It is generally understood that 'strain-rate effect' is an important factor to be considered in cohesive soils. Casagrande and Wilson (1951), Whitman (1957), Richardson et al. (1963), Roy et al. (1976) have studied this effect on the shear strength of soils and concluded that shear strength gradually increases with an increasing rate of strain. The phenomenon controlling the shear rate-effect is too complex to permit mathematical definition and prediction.

Extensive work by Casagrande and Wilson (1951), Whitman (1957), Vesic et al. (1965), dealing with the shear strength of sands indicated insignificant effect of the rate of strain on the shear strength in the range of the velocities tested by them. Whitman (1957) reported a change in the compressive strength of sand of about 10-15% due to strain rate.

However, for clays, this difference appears to be more significant. Based on laboratory test results, Berre and Bjerrum (1973) concluded that the stress-strain property of clay depends on the rate at which the stresses are applied. The critical shear stress is thus not a constant, but depends on the rate at which the load is applied. Most of the reported studies of the influence of shear speed have been confined to the determination of undrained strength.
of saturated clays. Whitman (1957) has further shown that the strength is considerably increased under very rapid rates of loading. Whitman (1960) suggested that the rate effect upon strength might be caused by a change in excess pore pressure generated during the shear process. Data reported by O'Neill (1962) indicated that his hypothesis was substantially correct.

In connection with tests on bulldozer blades, Wismer and Luth (1972) attempted to quantify the strain rate effects and used the equation of Turnage and Freitag (1969) and suggested:

\[
\frac{C_{I_x}}{C_{I_s}} = \left[ \frac{\left(r \cdot d \cdot x \right)}{r \cdot d \cdot s} \right]^K \quad \ldots \ldots \ldots \ldots (35)
\]

where \(C_{I_x}\) = cone index at penetration rate \(r \cdot x\) with cone diameter \(d \cdot x\).
\(C_{I_s}\) = cone index of a standard cone with penetration rate \(r \cdot s\) and cone diameter \(d \cdot s\).
\(K\) = exponent of shear rate factor.

Based on experimental results, Wismer and Luth suggested a value of 0.1 for the exponential \(K\).

From equation (35), theoretical value of cone resistance for different impact velocity and cone diameter can be calculated with the quasi-static penetration test as the reference or vice-versa.

Again for purely cohesive soils

\[ q_c = c \cdot N_c + YD \quad \ldots \ldots \ldots \ldots \quad \text{(eqn. 7).} \]
Meyrhorf (1976) has given \( N_c \) values for different soil types and relative depth of foundation. Knowing \( q_c \), cohesion (c) could be calculated.

In summary, it may be stated that free fall projectile penetration at low velocity is influenced by various factors. These are different for cohesionless and cohesive soils. Different methods currently available can be used to evaluate the soil properties and compared with each other, and also with 'the triaxial and direct shear test results.
CHAPTER III

LABORATORY EXPERIMENTAL PROGRAM

3.1. General

The experimental program was designed with the objective of studying the mechanics of free fall penetration resistance of soils and its correlation to the static penetration mechanism. The influence of cone angle, cone roughness and the type of soil target on static penetration resistance is recognized and reported in literature. These variables are examined in the free fall penetration tests conducted. The free fall penetrometer that was designed and successfully used at sea is 7.62 cms diameter while the standard penetrometer used in most static penetration tests is 3.56 cms diameter. In this work, tests were done with both types of penetrometers so that appropriate comparisons and correlations could be made.

3.2. Apparatus - Penetrometer

A detailed physical description of the two types of penetrometers used is given in Table 1. Tips for both penetrometers were detachable from the shaft and had various apex angle and roughness. A complete listing of the penetrometer tips used in this investigation is given in Table 2. Shapes and sizes of different cones together with the nose assembly for the two penetrometers are shown in Fig. 3.
3.2.1. Instrumentation

The penetrometers were instrumented with three sensors: accelerometer, cone load cell, and friction sleeve load cell.

The accelerometer was mounted inside the penetrometer and aligned in the direction of the penetrometer axis. The accelerometer used in this investigation had the following specifications:

- **ENDEVCO:** Model 2262-25
- **Type:** Full bridge piezoresistive
- **Rated range:** ±25 g
- **Useful range:** ±50 g
- **Sensitivity:** 16.7 mV/g (at 10V DC excitation)
- **Maxm. transverse sensitivity:** 1.2%

Strain gages were used for measuring cone and sleeve friction loads. Each load cell contains four pairs of strain gages arranged in such a manner that compensation is made for bending stress and only the axial load is measured. Four strain gages were arranged in the axial direction and the remaining four in the circumferential direction, equidistant, on the periphery of the tube. The circuit diagram is shown in Fig. 4.

Cone and friction load cells were calibrated on an 'Instron' testing machine. For the calibration of load cells, special jigs were designed and fabricated so that only axial load was applied during compression of the tube. The cells were loaded up to 635 Kg (1400 lbs) for cone and 272 Kg (600 lbs) for friction sleeve at 22.68 Kg (50 lbs) increment. The results of the calibration tests (Text continued page 30)
### TABLE 1. DESCRIPTION OF THE PENETROMETERS

<table>
<thead>
<tr>
<th>Details of penetrometer</th>
<th>&quot;Fugro&quot; type penetrometer</th>
<th>Memorial penetrometer</th>
</tr>
</thead>
<tbody>
<tr>
<td>Diameter</td>
<td>3.56 cms (1.4 in.)</td>
<td>7.62 cms (3.0 in.)</td>
</tr>
<tr>
<td>Base area of the cone</td>
<td>10.00 cm² (1.55 in.²)</td>
<td>45.62 cm² (7.07 in.²)</td>
</tr>
<tr>
<td>Cone angles</td>
<td>30°, 60° and 180°</td>
<td>30°, 60° and 180°</td>
</tr>
<tr>
<td>Sleeve diameter</td>
<td>3.56 cms (1.4 in.)</td>
<td>7.62 cms (3.0 in.)</td>
</tr>
<tr>
<td>Area of sleeve</td>
<td>150 cm² (23.25 in.²)</td>
<td>645.2 cm² (100 in.²)</td>
</tr>
</tbody>
</table>

### TABLE 2. DETAILS OF PENETROMETER TIPS

<table>
<thead>
<tr>
<th>Penetrometer diameter (cms)</th>
<th>Penetrometer tip material</th>
<th>Roughness of cone material (Ra)</th>
<th>Base semi-apex angle (°)</th>
</tr>
</thead>
<tbody>
<tr>
<td>3.56</td>
<td>Stainless steel</td>
<td>0.5</td>
<td>15°, 30° and 90°</td>
</tr>
<tr>
<td></td>
<td>Polished aluminium</td>
<td>0.6</td>
<td>45°, 30° and 90°</td>
</tr>
<tr>
<td></td>
<td>Sanded aluminium</td>
<td>0.75</td>
<td>15°, 30° and 90°</td>
</tr>
<tr>
<td>7.62</td>
<td>Stainless steel</td>
<td>0.5</td>
<td>15°, 30° and 90°</td>
</tr>
<tr>
<td></td>
<td>Polished aluminium</td>
<td>0.6</td>
<td>15°, 30° and 90°</td>
</tr>
<tr>
<td></td>
<td>Sanded aluminium</td>
<td>0.75</td>
<td>15°, 30° and 90°</td>
</tr>
</tbody>
</table>
FIG 4. CIRCUIT DIAGRAM OF STRAIN GAGE ARRANGEMENTS (Dalya1, 1974)

1, 2, 5, 6 = AXIAL STRAIN GAGES
3, 4, 7, 8 = CIRCUMFERENTIAL STRAIN GAGES

OUTPUT VOLTAGE

INPUT VOLTAGE
FIG 5a. DETAILS OF LOAD CELL ARRANGEMENT

CABLE

CONNECTION WITH ROD

WATERPROOF BUSHING

D-RING

FRICITION SLEEVE

FRICITION - STRAIN GAGES

CONICAL POINT (10 sq. cm.)

O-RING

CONICAL POINT (10 sq. cm.)

NOT TO SCALE
were plotted and the load versus strain indicator reading curves were obtained for the load cells. The strain gage bridges exhibited excellent linearity. These calibration curves were used to reduce the data from penetrometer tests. Details of load cell arrangements is shown in Figs. 5a and 5b. The following are the specifications of cone and friction sleeve load cells:

- Gage resistance: 120 Ohms
- Gage factor (G.F) 2.1
- Sensitivity: 200 Kg/mV (3.56 cms dia. penetrometer) and 329 Kg/mV (7.62 cms dia. penetrometer)

3.3. Recording System

The output signals of the accelerometer, cone load cell and friction sleeve load cells were recorded on a high speed chart recorder (GOULD 2000), and also a tape recorder (HP 3968 A). The signals were amplified by selecting suitable gain on the amplifier before feeding into the recorder. The chart recorder is a self-contained unit housed in 250 mm main-frame chassis to accommodate three isolated recording channels. The chart speed used in this investigation was 200 mm/sec. The recorded data on the tapes will be used for permanent record and further reference when required.

3.4. Experimental Method

Before starting each test, the following calibration checks were made:

1. The actual gain of all amplifier including that of the tape recorder.
2. Balancing of the amplifiers.
3. The calibration of the accelerometer by turnover method, i.e., by orienting its sensitive axis in vertical direction and then turning over 180° resulting in a change of '2g'.

4. Balancing the bridge of the cone and friction sleeve load cells.

The penetrometer was attached to a releasing mechanism which was in turn attached to a nylon rope. Thus the penetrometer can be pulled up to a certain fixed height and released by a quick release mechanism located at that height.

The height of free fall was kept constant at 3.06 metres for this investigation and corresponding velocity of impact was 7.75 m/sec.

Care was taken to maintain the verticality of the penetrometer before every experiment. The complete set-up (frame, releasing mechanism, pulleys, etc.) for free fall impact penetration tests is shown in Fig. 6a.

3.5. Roughness of the Cone Material

Surface roughness of the penetrometer has significant effect on the penetration resistance (Meyerhof, 1961; Karafiath, 1972). Careful consideration was given while determining the roughness of the cone material.

For tests in soils roughness is generally expressed as the ratio of the angle of friction between the penetrometer material (θ) and the soil friction angle (φ), i.e., relative roughness (θ/φ). In this investigation absolute roughness values were also determined in terms of the centre line average (CLA). Taylor-Hobson No. 4 Talysurf
(Fig. 6b) and a rectilinear recorder were used to evaluate surface roughness of three different cone tips used in this investigation. The results are shown in Appendix A. The roughness (CSA B95; 1962) is expressed in terms of centre line average (CLA) in microns over a cut-off length of 0.254 mm. The measured roughness values are presented in Table 3a. From these results, it is seen that there is some difference in the CLA values of the plates and cones. Thus, the value of $\delta$ obtained for the plates from direct shear tests would be slightly different for the cones actually used in the penetration tests. A correction factor was therefore applied to calculate the final values of roughness for different cone materials.

3.6. Target Preparation

Two types of soil target materials were selected for this investigation:

(i) Silica-70 sand

(ii) Modelling clay

The materials were readily available and samples could be prepared easily. Besides, these were chosen as representative of purely non-cohesive (silica-70 sand) and purely cohesive (modelling clay) targets.

3.6.1. Silica-70 Sand

Sufficient care was taken while preparing samples of sand in view of the fact that preparation of homogeneous samples of cohesionless soil is difficult. Although sufficient accuracy could be achieved for dense and medium dense sand samples, it was difficult.

(Text continued page 37)
FIG 6a. PHOTOGRAPH SHOWING EXPERIMENTAL FACILITY.
### TABLE 3a. SURFACE ROUGHNESS OF DIFFERENT CONE MATERIALS

<table>
<thead>
<tr>
<th>Material</th>
<th>Tested Shape</th>
<th>Stainless Steel CLA -- microns</th>
<th>Polished Aluminium CLA -- microns</th>
<th>Sanded Aluminium CLA -- microns</th>
</tr>
</thead>
<tbody>
<tr>
<td>Plate 5 cms x 6 cms</td>
<td>20</td>
<td>30</td>
<td>50</td>
<td></td>
</tr>
<tr>
<td>Cone $\alpha = 15^\circ$</td>
<td>22.5</td>
<td>37.5</td>
<td>52.5</td>
<td></td>
</tr>
<tr>
<td>Cone $\alpha = 30^\circ$</td>
<td>22.5</td>
<td>32.5</td>
<td>55</td>
<td></td>
</tr>
<tr>
<td>Cone $\alpha = 90^\circ$</td>
<td>22.5</td>
<td>40</td>
<td>60</td>
<td></td>
</tr>
<tr>
<td>Soil to Soil Friction Angle</td>
<td>(a/φ)</td>
<td>(a/f)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>----------------------------</td>
<td>------</td>
<td>------</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Polished Aluminium to Soil Friction</td>
<td>0.65</td>
<td>0.50</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Sanded Aluminium to Soil Friction</td>
<td>0.65</td>
<td>0.48</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Stainless Steel to Soil Friction</td>
<td>27°</td>
<td>19°</td>
<td></td>
<td></td>
</tr>
<tr>
<td>41.5°</td>
<td>0.45</td>
<td>0.45</td>
<td></td>
<td></td>
</tr>
<tr>
<td>39.5°</td>
<td>0.45</td>
<td>0.42</td>
<td></td>
<td></td>
</tr>
<tr>
<td>36°</td>
<td>0.26</td>
<td>0.44</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

(6/φ) average: 0.50
to maintain a constant density at all depths for loose sand.

Colour markings were made in a wooden box (0.914 m x 0.685 m x 0.914 m) at 25 cms intervals and sand was carefully placed up to the required height. Compaction was done with the help of an electrically operated vibrator. As soon as the top layer of sand reached the 25 cms marking, a further quantity of sand was placed and vibrated in the same manner until the desired volume was obtained. This was achieved by controlling the time of vibration for each layer. After compaction was completed up to the topmost layer, total weight of sand was determined. Thus, knowing the volume, the final unit weight was calculated. Raining technique was used for construction of loose targets. Sand was poured in while maintaining a constant height of drop from the existing target surface. As soon as the desired height of the sample was obtained, the box was weighed carefully. Thus the final unit weight was calculated. Three different densities of sand target prepared:

1. Dense sand (Sl type): 16.18 KN/m$^3$
2. Medium dense sand (S2 type): 15.05 KN/m$^3$
3. Loose sand (S3 type): 14.09 KN/m$^3$

For saturated samples, the same procedure was adopted as previously described for dry samples. After the target was constructed, water was added in the form of light spray. The container that held the soil was not perfectly water tight resulting in some drainage of water from the sample. Saturated samples tested in this investigation are not fully saturated in the strict sense.
3.6.2. Modelling Clay

Before preparation of the target material, Standard Proctor compaction tests were done to obtain the relationship between dry unit weight and water content for this type of soil. The results are shown in Fig. 7.

The material was thoroughly pulverized and dried. A predetermined quantity of water was added to the soil and placed in a large concrete mixing machine (Fig. 8). When the mixture was homogeneous then it was taken out from the machine. The volume of a cylindrical container (0.9144 m x 0.4572 m) was accurately calculated. The soil mixture was placed inside the container and compacted with a Modified AASHTO hammer. The desired bulk density was obtained using precalculated number of blows per layer of soil.

Representative samples were taken at random and at different depths during the target preparation to calculate the exact water content and bulk density of the target material. Cylindrical steel tubes were used to collect samples for calculating the unit weight of soil and also to perform triaxial shear tests. Vane shear tests were also conducted before and after each set of experiments at different depths. Two different types of clay samples were used as follows:

(1) Medium stiff clay (C1 type)
   
   \[ \text{Dry density} = 14.51 \text{ KN/m}^3 \]
   \[ \text{Water content} = 29.61\% \]

(2) Soft clay (C2 type)
   
   \[ \text{Dry density} = 13.50 \text{ KN/m}^3 \]
   \[ \text{Water content} = 34.15\% \]
3.6.3. **Target Properties**

In addition to target preparation, several tests were conducted to determine the physical properties of soil. These include specific gravity, grain size distribution, Atterberg limits (clay) and maximum and minimum void ratio (sand). These tests were performed immediately after preparation of the target.

Classification data for silica-70 sand are:

- **Mean diameter** = 0.115 mm
- **Coefficient of uniformity** = 1.95
- **Specific gravity of grains** = 2.60
- **Maximum void ratio** = 0.95
- **Minimum void ratio** = 0.42

The gradation curve for this soil is shown in Fig. 9a and is classified as medium to fine sand size.

The grain size distribution of modelling clay is shown in Fig. 9b. It has the following properties:

- **L.L** = 37%
- **P.L** = 21%
- **Plasticity Index** = 16%
- **Specific gravity** = 2.80

A complete set of properties of the targets are tabulated in Tables 4a, 4b and 4c.

3.6.4. **Shear Tests**

The shear strength of silica-70 sand was determined using triaxial compression tests and direct shear tests, while for
modelling clay, the strength properties were determined using triaxial compression tests and vane shear tests. Triaxial tests were conducted with confining pressures 103.4 KPa (15 psi), 137.9 KPa (20 psi) and 206.8 KPa (30 psi). The results are shown in Figs. 10a, 10b, 10c, 10d and 10e.

A series of direct shear tests were conducted on silica-70 sand to determine the values of the angle of shear resistance ($\phi$) and relative roughness of different cone material ($\delta/\phi$). The tests were conducted in a constant rate of strain shear box WF 25000 (Fig. 11). The value of angle shear resistance ($\phi$) as obtained from direct shear tests are compared with triaxial test results in Figs. 12a and 12b.

A similar method was adopted to determine adhesion ($c_a$) between modelling clay and steel. The results are shown in Table 4c.

Comparison of vane shear test results with that obtained from triaxial tests for modelling clay is shown in Table 4b. The final value of cohesion ($c$) was taken as the average of the two test results.

3.6.4.1. Penetrometer to Soil Friction Angle

To determine the friction angle between the penetrometer material and soil, tests were conducted in the WF 25000 shear box. The upper half was filled with silica-70 sand at a desired initial density and the lower half of the shear box is replaced by a solid plate of the penetrometer material. The results are shown in Table 3b. The three different penetrometer cone materials tested are:

(Text continued page 55)
FIG 7. STANDARD PROCTOR COMPACTION TEST FOR Modelling CLAY
FIG 8. EQUIPMENT FOR MIXING CLAY SAMPLES
### Table 4a. Properties of Sand Targets

<table>
<thead>
<tr>
<th>Soil Type</th>
<th>Dry Unit Weight (γ_d) [KN/m^3]</th>
<th>Angle of Shear Resistance (φ)</th>
<th>Cohesive Strength (c) [KPa]</th>
<th>Void Ratio (e)</th>
<th>Density Index (I_p)</th>
<th>Specific Gravity (G)</th>
</tr>
</thead>
<tbody>
<tr>
<td>S1</td>
<td>16.18</td>
<td>41.5°</td>
<td>41°</td>
<td>0.58</td>
<td>0.71</td>
<td>2.60</td>
</tr>
<tr>
<td>S2</td>
<td>15.05</td>
<td>39.5°</td>
<td>39.15°</td>
<td>0.70</td>
<td>0.45</td>
<td>2.60</td>
</tr>
<tr>
<td>S3</td>
<td>14.09</td>
<td>36°</td>
<td>35.52°</td>
<td>0.81</td>
<td>0.26</td>
<td>2.60</td>
</tr>
</tbody>
</table>
### TABLE 4b. PROPERTIES OF CLAY TARGETS

<table>
<thead>
<tr>
<th>Soil Type</th>
<th>Dry Unit Weight (yd)</th>
<th>Water Content (w)</th>
<th>Cohesion (c) KPa</th>
<th>Angle of Shear Resistance(φ)</th>
<th>Liquid Limit</th>
<th>Plastic Limit</th>
<th>Plasticity Index</th>
<th>Specific Gravity (G)</th>
</tr>
</thead>
<tbody>
<tr>
<td>C1</td>
<td>14.51</td>
<td>29.61</td>
<td>35.60</td>
<td>36.50</td>
<td>36.05</td>
<td>4°</td>
<td>37%</td>
<td>21%</td>
</tr>
<tr>
<td>C2</td>
<td>13.50</td>
<td>34.15</td>
<td>16.20</td>
<td>15.85</td>
<td>16.02</td>
<td>3.5°</td>
<td>37%</td>
<td>21%</td>
</tr>
<tr>
<td>Soil Type</td>
<td>Cohesion (c)</td>
<td>Angle of Shear Resistance (φ)</td>
<td>Material</td>
<td>Normal Stress at Failure [Kg/cm²]</td>
<td>Shear Stress at Failure [Kg/cm²]</td>
<td>Adhesion (c_a) [KPa]</td>
<td>Av. Adhesion (c_a) [KPa]</td>
<td></td>
</tr>
<tr>
<td>-----------</td>
<td>-------------</td>
<td>-------------------------------</td>
<td>----------------</td>
<td>----------------------------------</td>
<td>---------------------------------</td>
<td>---------------------</td>
<td>--------------------------</td>
<td></td>
</tr>
<tr>
<td>C1</td>
<td>36.05</td>
<td>40°</td>
<td>Stainless Steel</td>
<td>2.347</td>
<td>0.300</td>
<td>29.4</td>
<td>28.88</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>2.902</td>
<td>0.264</td>
<td>25.87</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>3.458</td>
<td>0.320</td>
<td>31.36</td>
<td></td>
<td></td>
</tr>
<tr>
<td>C2</td>
<td>16.02</td>
<td>35°</td>
<td>Stainless Steel</td>
<td>2.347</td>
<td>0.140</td>
<td>13.72</td>
<td>13.85</td>
<td></td>
</tr>
<tr>
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<td></td>
<td></td>
<td></td>
<td>2.902</td>
<td>0.140</td>
<td>13.72</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>3.458</td>
<td>0.144</td>
<td>14.11</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
S3 TYPE SOIL

\( \phi = 36^\circ \)

\( c = 0 \)

\( f \) psi = 6.895 KN/sq.m

Fig. 10c. Triaxial test results for silica sand (S3 type soil)
C2 TYPE SOIL
\( c = 2.35 \text{ psi} \)
\( \phi = 3.5^\circ \)

FIG 10e. TRIAXIAL TEST RESULTS FOR MODELING CLAY
FIG 12a. VARIATION OF $\phi$ WITH $e$ FOR SILICA 70 SAND AS DETERMINED BY DIRECT SHEAR AND TRIAXIAL TESTS.

FIG 12b. VARIATION OF $\phi$ WITH $I_d$ FOR SILICA 70 SAND AS DETERMINED BY DIRECT SHEAR AND TRIAXIAL TESTS.
1. Stainless Steel
2. Polished Aluminium
3. Sanded Aluminium

The values of direct shear test were corrected for the actual cone roughness. The correction factors were obtained from the results of "Talysurf" tests on both plates and cone as shown in Table 3a. Correction factors of 1.125, 1.2 and 1.166 were applied for stainless steel, polished aluminium and sanded aluminium, respectively. The corrected values of relative roughness (δ/φ) are:

- Stainless Steel \( \delta/\phi = 0.5 \)
- Polished Aluminium \( \delta/\phi = 0.6 \)
- Sanded Aluminium \( \delta/\phi = 0.75 \)

In the next chapter, these values will be used in the calculations.

3.7. Summary

The methods of preparing the soil targets and the physical properties of the soils and the penetrometers are given in this chapter. Results of conventional laboratory tests have been presented and these results will be used for comparison and correlation with the penetrometer tests.
CHAPTER IV

ANALYSIS OF RESULTS AND DISCUSSION

4.1. General

Free fall penetration tests as described in the previous chapter were conducted and the output from the penetrometer was recorded on a 3-channel chart recorder and also on an instrumentation tape recorder. Typical raw data from the chart recorder is shown in Fig. 13. The record obtained is a voltage output, from the accelerometer, the cone load cell and the sleeve load cell, as a function of real time. Representative raw data for different types of soil is given in Appendix B.

(a) Acceleration/deceleration record

As soon as the penetrometer is released, it is under a constant acceleration 'g' due to gravity till it strikes the soil target. This corresponds to the initial horizontal straight line of the deceleration record. Upon impact, the penetrometer decelerates, the magnitude of which increases with the depth of penetration, as shown in the range ab of the record. At b, the deceleration is a maximum and it tapers off in the range bc.

At c, there is an acceleration pulse at the end of penetration event. At this time the penetrometer has passed through maximum penetration and is experiencing a very small upward movement. The soil resistance would thus be negative. Scott and Pearce (1975)
Fig 13. Typical output from a free fall penetration test
studied this phenomenon in some detail and attributed it to a rebound phenomenon with a kinetic energy of about one-tenth the initial impact energy. However, this part of the penetration event has very little effect on the total depth of penetration and is not considered in further detail in this analysis. Beyond c, the accelerometer reaches a stable level gradually.

(b) Cone thrust record

Similar to the deceleration curve, cone resistance rises sharply soon after impact with the soil, and is steady up to the point corresponding to the maximum deceleration and then decreases rapidly at the end of the event. It may be noted that after the penetrometer comes to a stop, it still records a cone resistance equivalent to the weight of the penetrometer.

(c) Friction sleeve record

In Fig. 13, it is seen that there is a steady increase in friction sleeve resistance conforming to the pattern shown by the other two readings. Measurement of sleeve friction is significant only in the analysis of cohesive soils and this will be discussed in greater detail subsequently.

4.2. Computation of Penetration Depth

From the accelerometer output, time histories of velocity and displacement could be calculated using the method of double integration.
\[ V(t) = \int_0^t a(t) \, dt + V_0 \]  \hspace{1cm} (36)

\[ Z(t) = \int_0^t \left( \int_0^t a(t) \, dt + V_0 \right) \, dt + Z_0 \] \hspace{1cm} (37)

where 
- \( V(t) \) = Velocity at time \( t \)
- \( a(t) \) = Acceleration at time \( t \)
- \( V_0 \) = Impact velocity
- \( Z(t) \) = Displacement at time \( t \)
- \( Z_0 \) = Displacement at \( t = 0 \)

The declaration function for the free fall tests is not a simple function and a mathematical solution is thus not easily possible. Solutions can be obtained using numerical method. From the output of the accelerometer, one can establish the zero reference line from the end of penetration event. A check on the accelerometer record can be made by verifying the output during free fall, with respect to the base line and see if it represents "1g" according to the calibration of the accelerometer.

Acceleration values were scaled from the chart record at 5 milli-second intervals and the whole curve was assumed to be a series of trapezoidal increments, in this short interval. If \( a_0, a_1, a_2, \ldots, a_n \) are the acceleration values at times \( t_0, t_1, t_2, \ldots, t_n \), velocity \( V_n \) at time \( t_n \) can be written as

\[ V_n = \sum_{i=1}^{n} \frac{a_i + a_{i-1}}{2} (t_i - t_{i-1}) + V_0 \] \hspace{1cm} (38)
Initial impact velocity, $V_0$, could be calculated either by knowing the height of free fall or from the acceleration trace up to the instant of impact. The depth of penetration can be written as:

$$Z_n = \sum_{i=1}^{n} \frac{V_i + V_{i-1}}{2}(t_i - t_{i-1}) + Z_0 \quad \ldots \ldots \ldots \ldots \ldots (39)$$

Velocity and displacement histories were computed from equations (38) and (39) for the penetration tests. The values of penetration depths as computed above were compared with the depths of penetration actually measured. The agreement was good for all the tests (Tables 5a and 5b).

The deceleration, cone resistance and sleeve friction records were then re-plotted as a function of the depth.

As already described in Chapter III, three series of tests, S1, S2 and S3 were conducted in dry sand representing dense, medium and loose target, and three sets of tests were conducted in wet sand with the same dry densities. Two series of tests, C1 and C2, were conducted in clay representing medium stiff and soft clay targets. Curves similar to Fig. 13 were obtained for each test and these were re-plotted as a function of depth after computing the depth of penetration. Results obtained are discussed further below.

4.3. Velocity Variation with Depth

The actual velocity of penetration was calculated and plotted as a function of the depth for the experiments conducted. Using the theory of Murff and Coyle (1973) as given in equation (34), a computer program was developed (Appendix C) to calculate predicted velocity
of penetration at different depths.

A comparison of the two results is shown in Figs. 14a, 14b, 14c and 14d, for the three series of tests in dry sand.

On the basis of a comparison of predicted and experimental velocity profiles, it is concluded that the maximum penetration depends on the projectile cone shape and size, relative density of the target material, impact velocity, projectile diameter and projectile weight.

4.4. Free Fall Penetration Tests on Silica-70 Sand

The different theories discussed in Chapter II were used and theoretical values of penetration resistance and velocity were computed at different depths. The experimental values are compared and discussed below.

4.4.1. Cone Resistance using the Soil Properties

According to Wang's (1971) theory, the penetrometer resistance \( Q_u \) for sand is given by

\[ Q_u = C_1 x \quad \ldots \quad \ldots \quad \ldots \quad \ldots \quad \text{(eqn. 29)} \]

The value of \( C_1 \) itself can be evaluated from equation (28) which relates the impact velocity and maximum penetration depth to the various other parameters. By using this approach, theoretical cone resistance was calculated at different depths and shown in Fig. 15a. Comparison of these values with the measured cone resistance shows that experimental values are marginally higher than the theoretical results.
4.4.1.1. Theoretical Cone Resistance from Deceleration Record

Cone resistance can also be obtained from the value of deceleration at different depths of penetration using the equation of Orrje and Broms (1970):

\[ c_m = \frac{m g}{A} - \frac{m}{A} z \]

(eq. 32)

The weight \( W \) of the penetrometer is known and using this and the deceleration record, cone thrust was calculated at different depths. Theoretical curves were plotted as shown in Figs. 15b and 15c and compared with the profiles of cone resistance actually measured with load cells. It can be seen that there is a good agreement between theoretical prediction and measured values.

Although the theoretical computations of Orrje and Broms (1970) show a better correlation, the set of data required for the two theoretical approaches discussed are entirely different. It is therefore not appropriate to evaluate the merits of one theory over the other.

4.4.1.2. Cone Resistance using Meyerhof's Bearing Capacity Theory

In all the experiments, the actual value of the angle of shear resistance was determined from direct and triaxial shear tests. Using Meyerhof's theory, Mitchell et al. (1978) interpolated and gave the values of \( N_q \) as a function of \( \phi \) for a standard penetrometer. From these values, theoretical cone resistance \( (q_c) \) was calculated using the bearing capacity formula (equation 6) for cohesionless soil. These are shown as a function of depth in Fig. 15d and compared with the actual data.

(Text continued on page 74)
<table>
<thead>
<tr>
<th>Soil Type</th>
<th>Projectile Diameter cms</th>
<th>Nose length/ Diameter</th>
<th>Mass of Projectile Kg</th>
<th>Impact Velocity m/sec</th>
<th>Density Index (IP)</th>
<th>Maximum Penetration by Numerical Method cms</th>
<th>Predicted Penetration by Murff and Coyle (1973) cms</th>
<th>Measured Penetration cms</th>
</tr>
</thead>
<tbody>
<tr>
<td>S1</td>
<td>3.56</td>
<td>0.866</td>
<td>10</td>
<td>7.75</td>
<td>0.71</td>
<td>28.89</td>
<td>28.23</td>
<td>30.00</td>
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<td>Measured Penetration cms</td>
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<td>26.49</td>
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<td>23.81</td>
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<td>14</td>
<td>7.75</td>
<td>0.26</td>
<td>51.14</td>
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<td>0.26</td>
<td>59.92</td>
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FIG. 1A. COMPARISON OF PREDICTED AND EXPERIMENTAL VELOCITY OF PENETRATION FOR 3.56 cms DIA PENETROMETER (S1, S2 & S3 TYPES OF SOIL)

S1 TYPE SOIL — 3.56 cms DIA.
S2 TYPE SOIL —— CONE
S3 TYPE SOIL —△△— ANGLE 60°
STAINLESS STEEL

PREDICTED CURVES FROM
MURFF AND COYLE (1973)

VELOCITY (m/sec)
Fig 14.6: Comparison of predicted and experimental velocity of penetration for 7.62 cm dia penetrometer (S1, S2 & S3 types of soil).
FIG 14c: COMPARISON OF PREDICTED AND EXPERIMENTAL VELOCITY OF PENETRATION FOR 3.56 cm DIA PENETROMETER ($\alpha = 15^\circ$, $30^\circ$ & $90^\circ$)
FIG 14d. COMPARISON OF PREDICTED AND EXPERIMENTAL VELOCITY OF PENETRATION FOR 7.62 cms DIA PENETROMETER ($\alpha = 15^\circ, 30^\circ$ & $90^\circ$)
UNIT CONE RESISTANCE (KPa)

600 1200 1800 2400

PENETRATION DEPTH (cms)

PENETROMETER
3.56 cms DIA.
CONE 60°
STAINLESS STEEL
81 TYPE SOIL
82 TYPE SOIL
83 TYPE SOIL

ANALYTICAL FROM
WANG (1971)

FIG 15a. COMPARISON OF ANALYTICAL AND MEASURED UNIT CONE RESISTANCE FOR 3.56 cms DIA. PENETROMETER (WANG, 1971)
FIG 15b. COMPARISON OF ANALYTICAL AND MEASURED UNIT CONE RESISTANCE FOR 3.56cms DIA PENETROMETER (ORRJE & BROMS, 1970)

ANALYTICAL CURVES FROM ORRJE AND BROMS (1970)

S1 TYPE SOIL, - - - -
S2 TYPE SOIL  - - - -

UNIT CONE RESISTANCE (KPa)

PENETRATION DEPTH (cm.)

600 1200 1800 2400

3.56 cm DIA PENETROMETER
CONIC 60°
STAINLESS STEEL

S1 TYPE SOIL
S2 TYPE SOIL
FIG 15c. COMPARISON OF ANALYTICAL AND MEASURED UNIT CONE RESISTANCE FOR 7.62 CMS DIA PENETROMETER (ORRJE & BROMS, 1970)
UNIT CONE RESISTANCE (KPa)

600  1200  1800  2400

PENETRATION DEPTH (cms)

70

PENETROMETER
3.56 cm dia. Cone 60° Stainless Steel
S1 Type Soil
S2 Type Soil
S3 Type Soil

ANALYTICAL FROM MEYERHOF (1961)

FIG 15d. COMPARISON OF ANALYTICAL AND MEASURED UNIT CONE RESISTANCE FOR 3.56 cm dia. PENETROMETER (MEYERHOF, 1961)
<table>
<thead>
<tr>
<th>Soil Type</th>
<th>Diameter of the Penetrometer (cm)</th>
<th>No. value from Wang (1977)</th>
<th>φ value from Meyerhof (1967)</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
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<td>S1</td>
<td>3.56</td>
<td>43°</td>
<td>511.5</td>
<td>A good agreement is observed in values between and analytical and triaxial tests. The values in col. (4) &amp; (6) are higher than those in col. (5). This is attributed to the rate of loading (Whitman, 1977; Ordje and Broms, 1970). Although strain rate is negligible in sand, there will be difference between quasi-static and dynamic tests.</td>
</tr>
<tr>
<td>S2</td>
<td>3.56</td>
<td>42°</td>
<td>412</td>
<td></td>
</tr>
<tr>
<td>S3</td>
<td>3.56</td>
<td>37.5°</td>
<td>120</td>
<td></td>
</tr>
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</table>
the cone resistance as measured in the free fall tests. From the measured values of the cone resistance and using Wang's (1971) and Meyerhof's (1961) theories, the theoretical value of the angle of soil shear resistance \( \phi \) was computed and compared with the triaxial test results in Table 6.

It was already pointed out in paragraph 4.3 that the velocity profile is influenced by different variables of the penetrometer and the soil. It is common knowledge that in the case of static penetration test, the shape of the penetrometer, the roughness of cone material, the diameter of penetrometer and the type of soil material influence the static cone resistance. In order to evaluate the effect of these variables on the free fall penetration test, tests were conducted with (i) cone angles of 30°, 60° and 180°; (ii) cone materials of stainless steel, polished aluminium and sanded aluminium; (iii) penetrometers of diameter 3.56 cms and 7.62 cms; and (iv) dense (S1 type), medium dense (S2 type) and loose (S3 type) targets. The influence of these variables are discussed below.

4.4.2. Effect of Penetrometer Diameter and Mass

The effect of penetrometer size and its weight were grouped as a variable W/A and to study the effect of this variable, tests were conducted with penetrometers of diameters 3.56 cms and 7.62 cms, weighing 10 Kg and 14 Kg, respectively.

It was observed that the 3.56 cms diameter penetrometer (W/A = 1.0 Kg/cm²) yielded more penetration than the 7.62 cms diameter penetrometer (W/A = 0.30 Kg/cm²). The results also indicate that an
increase in the penetrator diameter produces a decrease in the total time of penetration and an increase in maximum deceleration. Cone thrust per unit area is much less for the larger diameter penetrator than the smaller one. The results are shown in Figs. 16, 17 and 18. From Fig. 18 it is interesting to note that a 230% increase in W/A produces only about a 25% increase in total penetration at relative densities of 0.71 and 0.45, and about 10% at a relative density 0.26.

A relationship similar to Fig. 18 was reported by Murff and Coyle (1972); Young (1972) and Murff and Coyle (1972) also reported that the penetration depth is a function of W/A and impact velocity.

4.4.3. Effects of the Nose Shape

Cones with apex angles of 30°, 60° and 180° were used in this investigation and the results are plotted in Figs. 19a, 19b, 20a, 20b and 20c. These results are similar to the findings of other investigators (Young, 1969; Murff and Coyle, 1972; Dayal, 1974). An increase in nose sharpness yields an increase in total depth of penetration.

From equation (34) it could be observed that maximum depth of penetration is proportional to the value of nose length/diameter (NL/D) of the penetrator. As NL/D value for a 30° cone is higher than 60° and 180° cones, the penetration depth is maximum for a 30° cone. It is seen that the effect of the cone angle is similar in both the penetrators. Meyerhof (1961) reported that for steel (semi-rough) penetrators point resistance decreases as the cone angle of the tip decreases (sharper points).

(Text continued page 84)
FIG 16. PLOT OF ACCELERATION vs. PENETRATION DEPTH
Fig 17. Plot of Unit Cone Resistance vs. Penetration Depth.
FIG 18. PLOT OF DENSITY INDEX vs. MAXIMUM PENETRATION DEPTH

CONE 60°
STAINLESS STEEL
PENETROMETER

3.56 cms DIA. (W/A = 1.0 Kg/sq cm) ————
7.62 cms DIA. (W/A = 0.3 Kg/sq cm) —Δ——Δ——
FIG 19a. PLOT OF DECELERATION vs. PENETRATION DEPTH
FIG 19b. PLOT OF DECELERATION vs. PENETRATION DEPTH
Fig. 20a. Plot of unit cone resistance vs. penetration depth for 3.56 cm/s dia. penetrometer ($\theta = 15^\circ$, 30$^\circ$, and 90$^\circ$)
Fig. 20b. Plot of unit cone resistance vs. penetration depth for 7.62 cm Dia. Penetrometer (α = 15°, 30°, & 90°)
CONE PENETROMETER

STAINLESS STEEL

S1 TYPE SOIL
3.56 cm²/penetrometer
7.62 cm²/penetrometer

S2 TYPE SOIL
3.56 cm²/penetrometer
7.62 cm²/penetrometer

---

Fig 20c: Plot of $q/PD$ vs. cone semi-apex angle ($\phi$).

Density x Base Depth (yd)

Unit Cone Resistance (f/sq ft)
4.4.4. Effects of the Surface Roughness

Cone tips with stainless steel (\(\varepsilon/\phi = 0.5\)), polished aluminium (\(\varepsilon/\phi = 0.6\)) and sanded aluminium (\(\varepsilon/\phi = 0.75\)) were used to observe the effect of roughness on penetration resistance. The angle of friction (\(\phi\)) was determined from direct shear tests as described in Chapter III. Roughness was also quantitatively measured using Taylor-Hobson No. 4 TalySurf and corrections were made to the value of \(\phi\). It was observed that roughness of cone material has a significant influence on the penetration resistance and maximum depth of penetration. Increase in roughness produced an increase in peak deceleration and cone resistance and a decrease in penetration depth. The results are plotted in Figs. 21a and 21b.

Based on experimental test results, Karafiath (1973) reported that an increase in base friction increases the penetration resistance. From Figs. 21a and 21b, it is seen that the penetration resistance increases with increasing roughness as seen from the results for steel cone and aluminium cones. However, in the tests with the 7.62 cm penetrometer, although the sanded aluminium cone shows a greater maximum penetration resistance, the difference between sanded aluminium and polished aluminium cones is not so well defined.

It is also observed from Figs. 21c and 21d that \(q_e/\gamma D\) increases linearly with roughness of cone material. A similar result was reported by Abdel-Gawad (1979) for quasi-static penetration tests.

4.4.5. Target Strength

Relative density of sand is the most important factor governing the penetration phenomenon. It is evident from Fig. 18 that the
maximum depth of penetration is effected significantly by changes in soil strength. Effect of the target strength on penetration event could be seen from Tables 7a, 7b, and 7c. These results indicate that an increase in target strength yields an increase in peak deceleration, a decrease in total depth of penetration and an increase in cone resistance. Figs. 22a and 22b show a comparison of deceleration record for identical tests on dense, medium dense and loose sand. Cone resistance vs. penetration depth curves are shown in 23a and 23b. Fig. 24 shows the relationship between the angle of shear resistance (φ) and q_c/D. It is seen that the relationship is linear and the value of q_c/D increases with increasing value of φ. It is also seen that the larger diameter penetrometer gives lower values than the standard size penetrometer. A similar result has been reported for quasi-static tests by Abdel-Gawad (1979).

4.4.6. Free Fall Tests on Wet Sand

In addition to test series S1, S2 and S3, an attempt was made to saturate the sand and conduct free fall tests on these targets. There were a number of experimental problems in obtaining completely saturated specimens. The sand itself was highly permeable and the container could not be made completely water tight at the joints. Although the results obtained in this series of tests are distinct, the test itself is to be considered deficient because of the above limitation. Results obtained for this test series are shown in Figs. 25a and 25b.

The peak deceleration is much higher in wet sand than the corresponding dry targets. Consequently, maximum penetration depth
FIG 21a: PLOT OF UNIT CONE RESISTANCE vs. PENETRATION DEPTH FOR 3.56 cms DIA PENETROMETER ($\delta/\phi = 0.5, 0.6 & 0.75$)
FIG 21b. PLOT OF UNIT CONE RESISTANCE vs. PENETRATION DEPTH FOR 7.62 cms DIA PENETROMETER ($\phi/\eta = 0.5, 0.6 & 0.75$).
UNIT CONE RESISTANCE
DENSITY X BASE DEPTH

ROUGHNESS OF CONE MATERIAL (δ/δ)

PENETROMETER
3.56 cm DIA.
CONE 60°
STAINLESS STEEL

FIG 21c. PLOT OF qc/YD vs. ROUGHNESS OF CONE MATERIAL FOR 3.56 cm DIA PENETROMETER (S1, S2 & S3 TYPES OF SOIL).
UNIT CONE RESISTANCE DENSITY x BASE DEPTH (g/cm²/ft)

ROUGHNESS OF CONE MATERIAL (δ/θ)

<table>
<thead>
<tr>
<th>PENETROMETER</th>
<th>7.62 cms DIA</th>
<th>CONE 60°</th>
<th>STAINLESS STEEL</th>
</tr>
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<tbody>
<tr>
<td>SI TYPE SOIL</td>
<td>S1 TYPE SOIL</td>
<td>S2 TYPE SOIL</td>
<td>S3 TYPE SOIL</td>
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</tbody>
</table>

FIG 21d. PLOT OF q₁/₁₀₂ VS. ROUGHNESS OF CONE MATERIAL FOR 7.62 cms DIA PENETROMETER (S1, S2 & S3 TYPES OF SOIL)
<table>
<thead>
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<th>Soil Type</th>
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<th>Material of the Cone</th>
<th>Cone Angle</th>
<th>Maximum Cone Thrust (KPa)</th>
<th>Maximum Depth of Penetration (Computed) (cms)</th>
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<td>60°</td>
<td>834.14</td>
<td>16.34</td>
</tr>
<tr>
<td>S1</td>
<td></td>
<td></td>
<td>180°</td>
<td>890.69</td>
<td>15.59</td>
</tr>
<tr>
<td>Soil Type</td>
<td>Diameter of the Penetrometer (cms)</td>
<td>Material of the Cone</td>
<td>Cone Angle</td>
<td>Maximum Cone Thrust (KPa)</td>
<td>Maximum Depth of Penetration (Computed) (cms)</td>
</tr>
<tr>
<td>-----------</td>
<td>-----------------------------------</td>
<td>----------------------</td>
<td>------------</td>
<td>--------------------------</td>
<td>--------------------------------------------</td>
</tr>
<tr>
<td>S2</td>
<td>3.56</td>
<td>Steel</td>
<td>30°</td>
<td>2195.2</td>
<td>37.27</td>
</tr>
<tr>
<td>S2</td>
<td>&quot;</td>
<td>&quot;</td>
<td>60°</td>
<td>2116.8</td>
<td>34.08</td>
</tr>
<tr>
<td>S2</td>
<td>&quot;</td>
<td>&quot;</td>
<td>180°</td>
<td>2273.6</td>
<td>30.50</td>
</tr>
<tr>
<td>S2</td>
<td>Steel</td>
<td>30°</td>
<td></td>
<td>2352.0</td>
<td>35.12</td>
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<tr>
<td>S2</td>
<td>&quot;</td>
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<td>31.49</td>
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<tr>
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<td>180°</td>
<td></td>
<td>2469.6</td>
<td>28.03</td>
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<tr>
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<td></td>
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</tr>
<tr>
<td>S2</td>
<td>&quot;</td>
<td>60°</td>
<td></td>
<td>2391.0</td>
<td>31.23</td>
</tr>
<tr>
<td>S2</td>
<td>&quot;</td>
<td>180°</td>
<td></td>
<td>2665.6</td>
<td>27.67</td>
</tr>
<tr>
<td>S2</td>
<td>Sanded Aluminium</td>
<td>30°</td>
<td></td>
<td>2665.6</td>
<td>27.67</td>
</tr>
<tr>
<td>S2</td>
<td>&quot;</td>
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<td>&quot;</td>
<td>180°</td>
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<td>2665.6</td>
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<tr>
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<td>7.62 cms</td>
<td>Steel</td>
<td>30°</td>
<td>622.07</td>
<td>30.51</td>
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<td>&quot;</td>
<td>180°</td>
<td></td>
<td>650.34</td>
<td>22.63</td>
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<tr>
<td>S2</td>
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<td>30°</td>
<td></td>
<td>636.21</td>
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<tr>
<td>S2</td>
<td>&quot;</td>
<td>60°</td>
<td></td>
<td>678.62</td>
<td>21.71</td>
</tr>
<tr>
<td>S2</td>
<td>&quot;</td>
<td>180°</td>
<td></td>
<td>706.90</td>
<td>19.66</td>
</tr>
<tr>
<td>S2</td>
<td>Sanded Aluminium</td>
<td>30°</td>
<td></td>
<td>678.62</td>
<td>27.91</td>
</tr>
<tr>
<td>S2</td>
<td>&quot;</td>
<td>60°</td>
<td></td>
<td>721.04</td>
<td>21.04</td>
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<tr>
<td>S2</td>
<td>&quot;</td>
<td>180°</td>
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<td>Material of the Cone</td>
<td>Cone Angle</td>
<td>Maximum Cone Thrust (KPa)</td>
<td>Maximum Depth of Penetration (Computed) (cms)</td>
</tr>
<tr>
<td>-----------</td>
<td>----------------------------------</td>
<td>---------------------</td>
<td>------------</td>
<td>--------------------------</td>
<td>---------------------------------</td>
</tr>
<tr>
<td>S3</td>
<td>3.56 cms</td>
<td>Steel</td>
<td>30°</td>
<td>1078.0</td>
<td>62.61</td>
</tr>
<tr>
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<td>60°</td>
<td></td>
<td></td>
<td>1058.4</td>
<td>62.47</td>
</tr>
<tr>
<td>S3</td>
<td>180°</td>
<td></td>
<td></td>
<td>1274.0</td>
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</tr>
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<td>30°</td>
<td>Aluminium</td>
<td></td>
<td>1215.2</td>
<td>60.90</td>
</tr>
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<td>60°</td>
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<td></td>
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</tr>
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<td>180°</td>
<td></td>
<td></td>
<td>1372.0</td>
<td>51.70</td>
</tr>
<tr>
<td>S3</td>
<td>30°</td>
<td>Sanded Aluminium</td>
<td></td>
<td>1372.0</td>
<td>61.50</td>
</tr>
<tr>
<td>S3</td>
<td>60°</td>
<td></td>
<td></td>
<td>1372.0</td>
<td>56.84</td>
</tr>
<tr>
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<td>180°</td>
<td></td>
<td></td>
<td>1391.6</td>
<td>49.41</td>
</tr>
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<td>Steel</td>
<td>30°</td>
<td>303.96</td>
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<td>57.87</td>
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<td>54.94</td>
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<td></td>
<td></td>
<td>452.40</td>
<td>52.06</td>
</tr>
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<td></td>
<td></td>
<td>480.60</td>
<td>44.36</td>
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<td>S3</td>
<td>60°</td>
<td></td>
<td></td>
<td>508.96</td>
<td>43.36</td>
</tr>
</tbody>
</table>
DECELERATION ('g' m/sq.sec)

PENETRATION DEPTH (cms)

S1 TYPE SOIL
S2 TYPE SOIL
S3 TYPE SOIL

PENETROMETER
3.56 cms DIA
CONE 60°
POLISHED ALUMINIUM

FIG 22a. PLOT OF DECELERATION vs. PENETRATION DEPTH FOR 3.56 cms DIA PENETROMETER
DECELERATION (g \ m/ \ sq. \ sec.)

PENETRATION DEPTH (cms)

S1 TYPE SOIL
S2 TYPE SOIL
S3 TYPE SOIL

PENETROMETER
7.62 cms DIA.
CONE 60°
POLISHED ALUMINIUM

FIG 22b. PLOT OF DECELERATION vs. PENETRATION DEPTH FOR 7.62 cms DIA PENETROMETER
FIG 23a: PLOT OF UNIT CONE RESISTANCE vs. PENETRATION DEPTH FOR 3.56 cms DIA PENETROMETER
UNIT CONE RESISTANCE (kPa)

PENETRATION DEPTH (cms)

S1 TYPE SOIL
S2 TYPE SOIL
S3 TYPE SOIL

PENETROMETER
7.62 cms DIA.
CONE 60°
STAINLESS STEEL

FIG 23b. PLOT OF UNIT CONE RESISTANCE vs. PENETRATION DEPTH FOR 7.62 cms DIA PENETROMETER
FIG 24. PLOT OF $q_c/\gamma D$ VS. ANGLE OF SHEAR RESISTANCE.
FIG 25a. PLOT OF UNIT CONE RESISTANCE vs. PENETRATION DEPTH FOR 3.56 cms DIA PENETROMETER (WET SAND TARGET)
UNIT CONE RESISTANCE (KPa)

PENETRATION DEPTH (cms)

PENETROMETER
7.62 cms DIA.
CONE 60°
STAINLESS STEEL

TYPE OF SOIL
S1 (WET)
S2 (WET)
S3 (WET)

FIG 25b: PLOT OF UNIT CONE RESISTANCE vs. PENETRATION DEPTH FOR 7.62 cms DIA PENETROMETER (WET SAND TARGET)
is less. From Figs. 23a and 25a, a comparison of the cone resistance for dry sand and wet sand shows that the resistance in wet dense sand is higher by at least 40% and 90-100% for loose sand.

A similar phenomenon has been reported by Schmertmann (1974) in static penetration tests. It has been suggested that the permeability of the soil results in an accelerated flow of the pore water ahead of the penetrometer and induces a negative pore pressure in the soil. This causes an apparent increase in the soil resistance. Drozd (1965) has made similar observations in dynamic penetration tests in which a dynamic penetrometer was used. The increased resistance was labelled by Drozd (1965) as an untrue cohesion.

In those tests (Drozd, 1965) piezometric observations were made and it was found that the effect was most pronounced in saturated loose sand. A similar phenomenon can be noticed comparing Fig. 23a with Fig. 25a and Fig. 23b with Fig. 25b, where the change in penetration resistance is more pronounced in loose sand.

4.5. Summary of Test Results--Silica-70 Sand

Test results on cohesionless soil (sand) could be summarized as below:

1. Penetration depth and maximum cone resistance are dependent on the mass per unit area (W/A) of the penetrometer. Penetration depth can be increased by increasing the value of W/A. The other factors which also affects the depth of penetration are nose shape, roughness of the cone, relative density of sand and diameter of the penetrometer.
2. Deceleration profile obtained from free fall penetration could be directly used to obtain soil resistance at different depths of penetration. Soil resistance calculated by this method showed a good agreement with the measured values of cone resistance by load cells.

3. Free fall penetration test results can be used to estimate the angle of shear resistance ($\phi$) with good accuracy.

4. Among the three different cone shapes used in this investigation, soil resistance was maximum for 180° cone and penetration depth was maximum for 30° cone. An increase in cone sharpness yielded an increase in maximum penetration and decrease in cone resistance.

5. Soil density (i.e., Density Index) has significant influence on the penetration mechanism. It is evident from Figs. 18 and 23a that a change in Density Index from loose to medium dense state would produce an abrupt increase in cone resistance and also decrease in penetration depth.

6. Due to the effect of negative pore water pressure, cone resistance and peak deceleration is much higher for wet sand than the corresponding dry targets. This is an important consideration and should be accounted for in the interpretation of results from field tests.

4.6. Free-Fall Penetration Tests on Modelling Clay

Test results for the two types of cohesive soil targets are discussed below. The properties of this clay has been discussed in Chapter III. As the angle of shear resistance is very small (3.5°–4°),
the soil is considered as purely cohesive for the purpose of analysis.

Tests were performed with penetrometers of the two sizes and cones with semi-apex angles of $15^\circ$, $30^\circ$ and $90^\circ$ were used. Cone roughness is not an influencing factor in cohesive soils (Durugomilu and Mitchell, 1973) and hence only the stainless steel cones were used in all the tests. Results showing penetration depth vs. deceleration, cone and sleeve friction resistance are plotted in Figs. 26a, 26b, 26c, 27a, 27b, 27c and 27d.

The different parameters which influence the penetration mechanism are examined below as was done for the sand targets. The characteristic feature in the case of cohesive soil targets is the sleeve friction resistance, which is a significant quantity. This was small and negligible for sand. As observed in sand targets, soil resistance for a penetrometer with $180^\circ$ cone is maximum in cohesive targets also. But sleeve resistance is the least among three types of cones used in this investigation.

4.6.1. Sleeve Friction and Soil Adhesion

The sleeve friction or side friction in cohesive soils is generally attributed to adhesive resistance between the soil and the penetrometer. Adhesion ($c_a$) between stainless steel and clay was determined from direct shear tests and the results are shown in Table 8. Similarly, the sleeve friction measured in the free fall penetration tests were expressed as unit sleeve resistance and shown in Table 8.

It is found that the value of unit sleeve resistance compares favourably with the adhesion ($c_a$) values.

(Text continued page 112)
FIG 26a. PLOT OF DECELERATION vs. PENETRATION DEPTH VARYING SOIL PROPERTIES AND PENETROMETER DIA
FIG 26b. PLOT OF DECELERATION VS. PENETRATION DEPTH FOR 3.56 cms. DIA. PENETROMETER (α = 15°, 30° & 90°)
DECELERATION (°g' m/sq. sec)

FIG 26c. PLOT OF DECELERATION vs. PENETRATION DEPTH FOR 7.62 cms DIA PENETROMETER (α = 15°, 30°, & 90°)

PENETROMETER
7.62 cms. DIA.
CI TYPE SOIL
CONE
STAINLESS STEEL
30°
60°
180°
FIG 27a. COMPARISON OF ANALYTICAL AND MEASURED UNIT CONE RESISTANCE AND SLEEVE RESISTANCE FOR 3.56 cms DIA PENETROMETER
FIG 27b. PLOT OF UNIT CONE RESISTANCE AND UNIT SLEEVE RESISTANCE VS. PENETRATION DEPTH FOR 3.56 cms DIA PENETROMETER
UNIT CONE RESISTANCE (KPa)  UNIT SLEEVE RESISTANCE (KPa)

STATIC PENETRATION CURVE CI TYPE SOIL
FROM ABDEL-GAWAD (1979) --- --- 7.62 cms. DIA. PENETROMETER
3.56 cms DIA. PENETROMETER CONE
VELOCITY = 1.76 cms/sec STAINLESS STEEL
THEORETICAL CURVE FROM
WISMER AND LUTH (1972) --- --- ---
30° --- --- ---
60° --- --- ---
180° --- --- ---

FIG 27c. COMPARISON OF ANALYTICAL AND MEASURED UNIT CONE RESISTANCE
AND SLEEVE RESISTANCE FOR 7.62 cms DIA PENETROMETER
UNIT CONE RESISTANCE (kPa)  UNIT SLEEVE RESISTANCE (kPa)

C2 TYPE SOIL PENETROMETER 7.62 cms. DIA.
CONE STAINLESS STEEL
30° --
60° ---
180° --△--△--△--

FIG. 274. PLOT OF UNIT CONE RESISTANCE AND UNIT SLEEVE RESISTANCE vs.
penetration depth for 7.62 cms dia penetrometer
<table>
<thead>
<tr>
<th>Nail Type</th>
<th>Cone Angle</th>
<th>Cone Material</th>
<th>Sleeve Resistance (kPa)</th>
<th>Adhesion (g)</th>
</tr>
</thead>
<tbody>
<tr>
<td>C1</td>
<td>30°</td>
<td>Stainless Steel</td>
<td>33.51</td>
<td>28.88</td>
</tr>
<tr>
<td>C1</td>
<td>60°</td>
<td>Stainless Steel</td>
<td>31.75</td>
<td>27.08</td>
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<tr>
<td>C1</td>
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<td>Stainless Steel</td>
<td>27.08</td>
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</tr>
<tr>
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<td>30°</td>
<td>Stainless Steel</td>
<td>14.70</td>
<td>13.85</td>
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<tr>
<td>C2</td>
<td>60°</td>
<td>Stainless Steel</td>
<td>14.11</td>
<td></td>
</tr>
<tr>
<td>C2</td>
<td>180°</td>
<td>Stainless Steel</td>
<td>12.93</td>
<td></td>
</tr>
</tbody>
</table>

TABLE 8: COMPARISON OF SLEEVE RESISTANCE AND ADHESION.
<table>
<thead>
<tr>
<th>Soil Type</th>
<th>Cone Angle</th>
<th>Cone Resistance (kPa)</th>
<th>Ratio of Cone Resistance with Respect to 60° Cone</th>
</tr>
</thead>
<tbody>
<tr>
<td>C1</td>
<td>30°</td>
<td>529.2</td>
<td>1.02</td>
</tr>
<tr>
<td>C1</td>
<td>60°</td>
<td>509.6</td>
<td>1.20</td>
</tr>
<tr>
<td>C1</td>
<td>180°</td>
<td>666.4</td>
<td>1.20</td>
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<td>C2</td>
<td>30°</td>
<td>303.6</td>
<td>1.02</td>
</tr>
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<td>C2</td>
<td>60°</td>
<td>332.2</td>
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</tr>
<tr>
<td>C2</td>
<td>180°</td>
<td>431.2</td>
<td>1.29</td>
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</table>

TABLE 9. CONE RESISTANCE FOR DIFFERENT NOSE SHAPES
4.6.2. Effect of Cone Shape

The cone resistance for tests with different cone shapes are shown in Table 9. The values obtained for a 60° cone were taken as standard and the other two are expressed as a ratio of this standard value in the table. Meyerhof (1961) has expressed the bearing capacity factor \( N_C \) for different cone angles, and these values are also shown as ratios in the table with respect to the 60° cone. Comparing the results, it is seen that the magnitude of cone pressure for the free fall condition is of a similar variation, when the cone angle is changed.

4.6.3. Effects of Water Content

Figs. 27a and 27b show plots of unit penetration resistance with respect to depth for modelling clay at the two water contents. The water content for \( C_1 \) and \( C_2 \) type soil are 29.61\% and 34.16\%, respectively. It may be seen that the penetration resistance decreases substantially with increasing water content. Similar results have been reported by Schmertmann (1974) and Melzer (1974) for quasi-static penetration tests. The effect is attributed to an increase in the pore water pressure. Further, with decreasing degree of saturation, the frictional component of the soil bearing capacity becomes dominant. Tests with dry clay (Abdel-Gawad, 1979) have also clearly demonstrated this effect. Thus, a similar phenomenon is attributed to free fall penetration test also.

4.6.4. Effects of Strain-rate

Strain-rate effect is a well-recognized phenomenon in cohesive soils (Whitman, 1957). This was discussed in detail in
Chapter II. Values of penetration resistance obtained by the free fall penetrometer can thus normally expected to be of a higher magnitude in comparison to quasi-static tests.

Wismer and Luth (1972) suggested a method of determining the equivalent quasi-static resistance of cohesive soils from dynamic test results. This was also discussed in Chapter II.

Equation (35), showing the strain-rate effects can be re-written as:

\[
\frac{q_{cd}}{q_c} = \left[\frac{V_0}{V_s}\right]^K
\]

where:
- \(q_{cd}\) = theoretical cone resistance for impact velocity \(V_0\) and diameter \(d\)
- \(q_c\) = quasi-static cone resistance for a standard penetrator with velocity \(V_s\) and diameter \(d_s\)
- \(K\) = \(0.100\)

If the penetrometer diameter is the same for both cases, then equation (40) reduces to

\[
\frac{q_{cd}}{q_c} = \left[\frac{V_0}{V_s}\right]^K
\]

or

\[
q_{cd} = \left[\frac{V_0}{V_s}\right]^K q_c
\]

Quasi-static penetration tests by Abdel-Gawad (1979) at a penetration rate 1.76 cm/sec in a soil similar to the C1 type of
soil shows a maximum unit cone resistance of 259.7 kPa. Those results are shown in Fig. 27a and 27c for the two types of penetrometer. Using equation (42), the cone resistance at a velocity of 7.75 m/sec can be written as

\[ q_{cd} = 1.84 q_c \]

Thus, strain-rate effect can be said to cause an \( 84\% \) increase in the soil resistance. Using equation (43), theoretical curves were drawn and shown in Fig. 27a and Fig. 27c. It can be seen that there is a good correlation between the resistance actually measured in a free fall penetration test and the theoretical curve obtained after correcting for strain-rate effects.

It may be relevant to point out here that the values of sleeve friction measured and compared in Table 8 do not appear to show a significant effect due to strain-rate. This is an area that should be investigated further.

In dynamic tests, Murff and Coyle (1972) indicated that sidewall resistance is significant only under certain conditions. On the basis of experimental observations, Murff and Coyle (1973a) indicated that a critical velocity exists for all soils above which cavitation occurs. For impact velocities beyond the critical value, the resistance to penetration is experienced only by the nose of the projectile. Those critical velocities are in the order of 30 m/sec (100 ft/sec) and thus not exactly applicable to the free fall impact velocities of 7.75 m/sec obtained in this investigation. However, there is likely to be an effect of the velocity on the relative proportions of the cone and sleeve resistance. This is an area to
be pursued further.

For the soil type C, no direct correlation was possible to determine the strain-rate effect, since quasi-static test results for this soil were not available. But, assuming the relationship obtained in equation (43), for a 60° cone, an equivalent static cone resistance was obtained and was equated to

\[ q_c = c N_c + \gamma d \]  \hspace{1cm} (eqn. 7)

Using Meyerhof's (1976) values of \( N_c \), \( c \) was calculated as 17.1 KPa. This compares very favourably with the actual cohesion \( (c) \) measured, which was 16.02 KPa.

4.7. Summary of Test Results--Modelling Clay

The major factor to be considered for free fall tests in clays is the effects of strain-rate. This effect not only influences the cone resistance but, depending on the velocity of penetration, it will influence the relative values of cone and sleeve resistance. While it is possible to quantify strain-rate effects and evaluate the soil shear strength, it is felt that this area requires further work.
CHAPTER V

CONCLUSIONS AND RECOMMENDATIONS

5.1. Summary and Conclusions.

Free fall penetration tests were conducted with a standard 10.00 cm² "Fugro" type penetrometer and a 45.62 cm² penetrometer developed at Memorial University. For tests at sea, from structural design considerations, it is necessary to use the penetrometer of larger diameter. The laboratory experiments were designed to test both the penetrometers in the same soil target and obtain a correlation.

Tests were conducted in sand (dry and saturated) and clay (partially saturated) targets. Deceleration, cone thrust, and sleeve friction were measured in each test and subsequently analyzed. Soil properties were determined by conventional laboratory tests. From the analysis of the free fall penetrometer tests, the following conclusions are drawn:

1. The cone resistance computed theoretically is in good agreement with experimental results.

2. Penetration depth is a function of the impact velocity and also the ratio of W/A.

3. An increase in cone sharpness increases the penetration depth. Similarly, an increase in cone roughness increases the penetration resistance.
iv. Soil density has a significant influence on the penetration mechanism.

v. Cone resistance increases in saturated sand due to negative pore pressure.

vi. Tests in clay show that the strain-rate influences the cone resistance values. However, the equivalent static values can be computed from the free fall tests using the equation of Wismer and Luth (1972).

vii. In clay, an increase in the degree of saturation decreases the cone resistance due to positive pore pressure effects.

viii. For the range of velocities tested, there was no change in the sleeve friction resistance in comparison with static tests.

5.2. Recommendations for Further Studies

Further experimental work is recommended to investigate the following effects:

i. Static and free fall penetration tests on the same soil target and correlation of results.

ii. Further investigation of the effects of W/A choosing two more values between the ranges tested in this investigation.

iii. Tests in saturated sand and clay targets with quantitative measurement of pore water pressure.

iv. Tests at different impact velocities and an evaluation of the strain-rate effect on sleeve friction.

v. Development of theoretical solutions using finite element techniques, with linear and non-linear soil response.

vi. More coordinated field and laboratory tests in order to objectively assess the soil properties from field tests.
REFERENCES


APPENDIX A

FIGURES SHOWING TALYSURF ROUGHNESS MEASUREMENTS
FIG A1. TALYSURF ROUGHNESS MEASUREMENT FOR CONE ($\alpha = 15^\circ$)
FIG A2. TALYSURF ROUGHNESS MEASUREMENT FOR CONE ($\alpha = 30^\circ$)
FIG A3. TALYSURF ROUGHNESS MEASUREMENT FOR CONE (α = 90°)
FIG A4. TALYSURF ROUGHNESS MEASUREMENT FOR PLATE
APPENDIX B

FIGURES SHOWING TYPICAL OUTPUT FROM FREE FALL PENETRATION TESTS
§I TYPE SOIL PENETROMETER 3.56 cms DIA CONE ANGLE 60° STAINLESS STEEL

TIME (5 milli sec/mm) DECELERATION

CONE RESISTANCE

SLEEVE RESISTANCE

FIG 81. TYPICAL OUTPUT FOR DENSE SAND TARGET
S2 Type Soil Penetrometer
3.56 cm Dia Cone
Angle 60° Stainless Steel

TIME (5 milli sec/mm)
DECELERATION

CONE RESISTANCE

SLEEVE RESISTANCE

Fig. 82. Typical output for medium dense sand target
S3 TYPE SOIL PENETROMETER
3.56 cms DIA CONE
ANGLE 60° STAINLESS STEEL

TIME (5 milli sec/mm)
DECELERATION

20 μV/mm

CONE RESISTANCE

10 μV/mm

SLEEVE RESISTANCE

FIG 83, TYPICAL OUTPUT FOR LOOSE SAND TARGET
FIG 84. TYPICAL OUTPUT FOR CLAY TARGET
APPENDIX C

COMPUTER PROGRAM FOR PENETRATION VELOCITY AND DEPTH
COMPUTATION OF PENETRATION DEPTH AND VELOCITY FOR A FREE FALL PENETROMETER
DIMENSION X(15), T(15), V(15)
REAL NL

99 FORMAT(//)
   INCT=1
92 FORMAT(5F8.4)
   C=(96.6-(37.3*(NL/0)))*(D**2.0)*(DR)
   AK=(162.0)*(0)*(DR)
   P=-(23.0)*(D**2.0)*(DR)
   ALFA=C/(2.0*AM)
   *=(((4.0*AM+AK)-(C**2.1)**0.5)/(2.0*(AM))
   A=-(P/AK)
   B=(V0+A)*(ALFA)/W
   TMAX=ATAN((((B+W)-(A*ALFA))/((A+W)+(B*ALFA)))/W
   N=1
   DO 30 1=1,10
      T(1)=(N/10.0)**(TMAX)
      X(1)=(((A*COSH(T(1)))+(B*SINH(T(1))))/EXP(ALFA*(T(1))))+(P/AK)
      V(1)=(((B+W-A*ALFA)*SINH(T(1))-(A*W+B*ALFA)*SINH(T(1)))*
      *(EXP(ALFA*(T(1))))
50 CONTINUE
   N=N+1
   30 CONTINUE
   WRITE(6,50)D,NL,AM,V0,DR
   PRINT 99
   WRITE(6,60)
   60 FORMAT(5X, DEPTH IN MTS*)
   PRINT 99
   WRITE(6,61)(X(I),I=1,10)
   61 FORMAT(1X,10(2X,F6.4))
   PRINT 99
   WRITE(6,80)
   80 FORMAT(5X, VELOCITY IN M/SEC*)
   WRITE(6,61)(V(I),I=1,10)
   INCT=INCT+1
   IF(INCT.LT.10)GO TO 98
   STOP
   END

/*
//LKD..SYSLIB..DD DSN=SYS1.FORTLIB..DISP=SHR
// DD, DSN=NLCS..IMSLLIB..DISP=SHR
//GO..SYSSIN DD *
*/